# Installation instructions for the communication line for FL300

**Very IMPORTANT:** 

Install the FL300 in a continuos row regarding the IP addresses. Excample: 50000120,50000121,50000122,50000123......

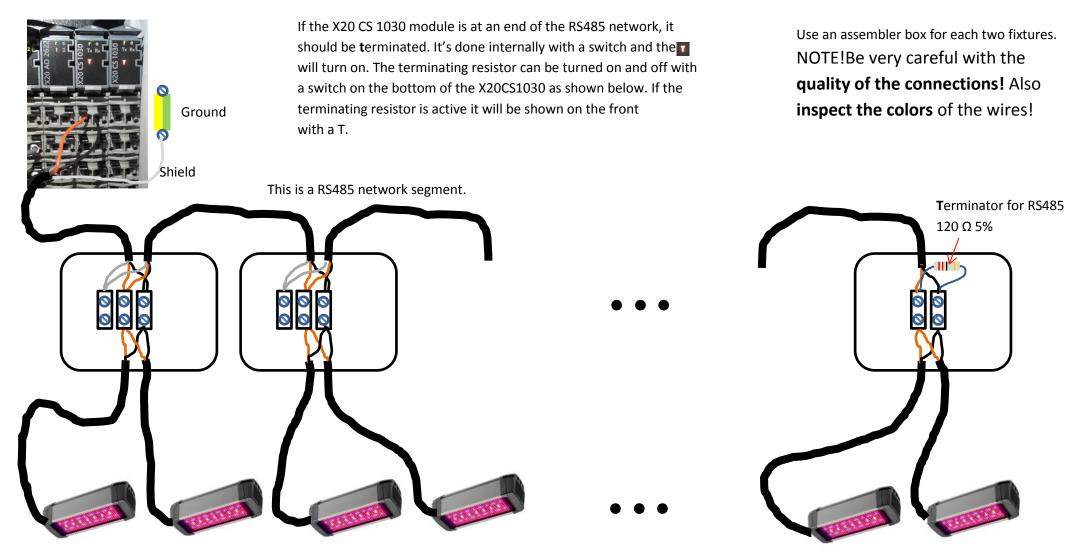
It is also Very IMPORTANT that all the IP addresses of all FL300 are given in a map, so it's possible to make an easy trouble shooting.

We recommend twisted pair cable:

It's a shielded cable. The shield MUST be connected in all junction boxes and grounded at the EXP.

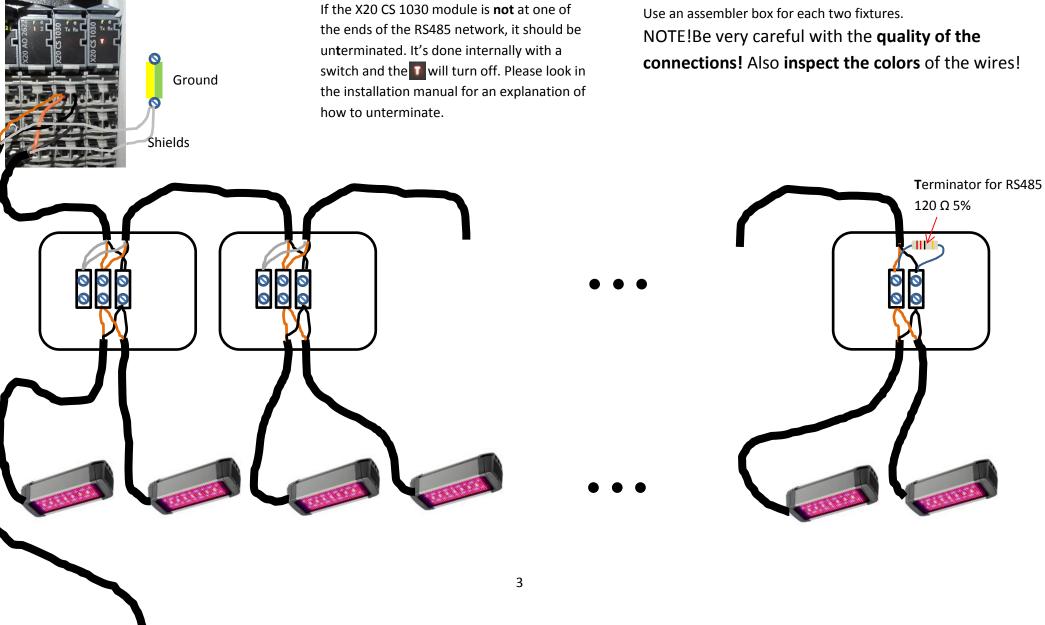
The FL300 ground MUST be the same as EXP ground.

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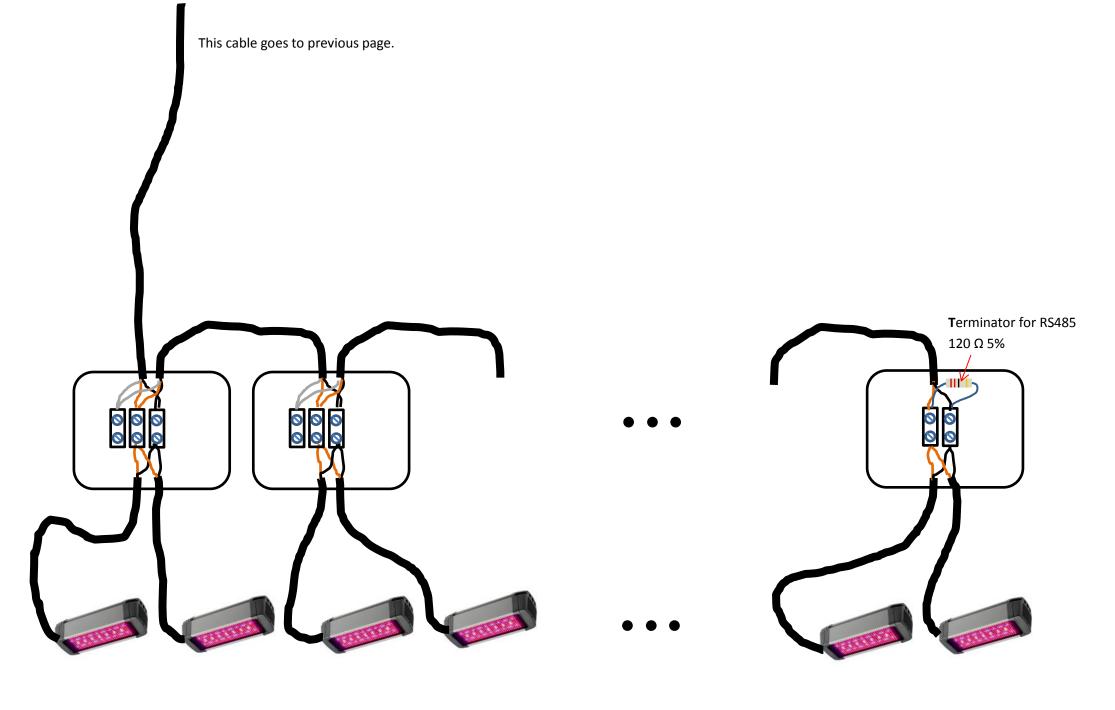


It's possible to make two segments. Each segment connected to one of the two X20 CS 1030 modules.

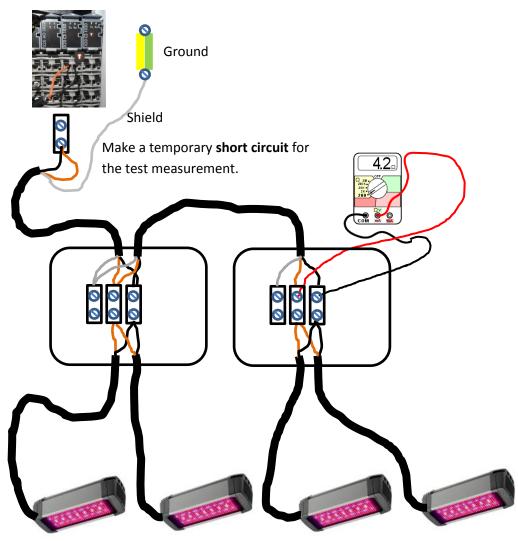
### In this example, X20 CS 1030 Module is <u>not</u> at one of the ends of the RS485 network



This cable goes to next page.



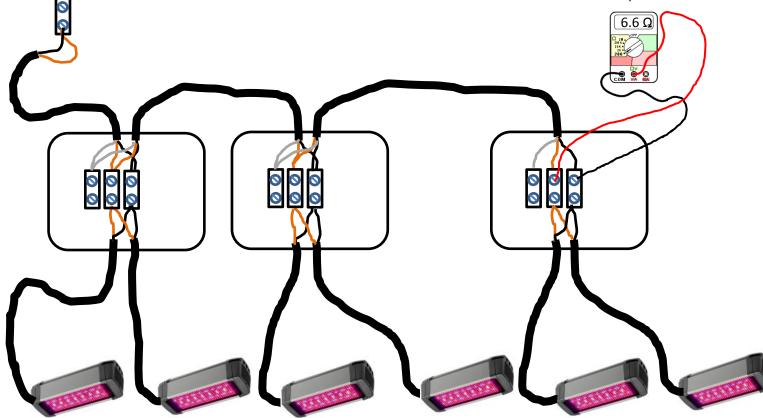
# To ensure the quality of all connections please make a check measurement after the installation of each assembler box.



After the installation of 2 assembler boxes, it's time to make a measurement of the cable resistance. Make this measurement with the FL300 powerless.

## Make another check measurement after the installation of the third assembler box.

After the installation of **3** assembler boxes, it's time to make a new measurement of the cable resistance. Make this measurement with the FL300 powerless.



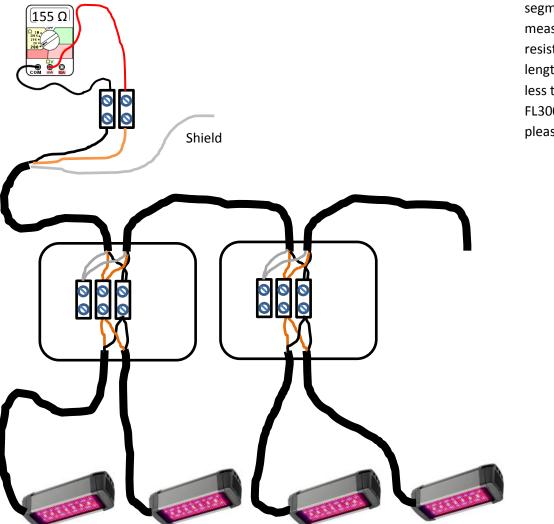
# In this way you continuo to make measurements, each time an assembler box has been installed.

Please note all measurements in a scheme, together with the box numbers and the Lamp addresses.

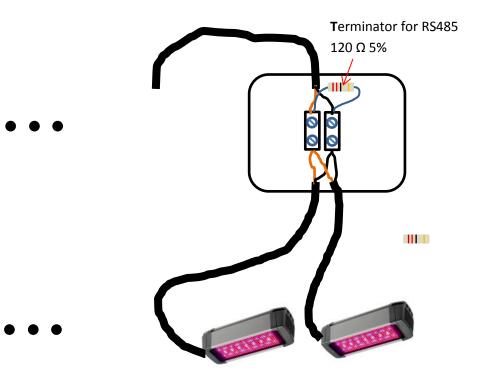
### Measurement of cable resistance

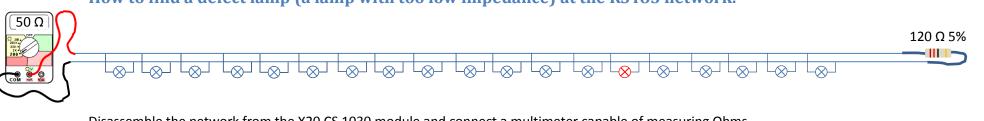
Assembler box	Measurement $\Omega$	By Lamp Address
2	4.2	IP01000200
3	6.6	IP01000201
4		IP01000202
5		IP01000203
6		IP01000204
7		IP01000205
8		IP01000206
9		IP01000207
10		IP01000208
11		IP01000209
12		IP01000210
13		IP01000211

#### Check the impedance of the network



When finished the installation of a network segment, it's important to make an impedance measurement. The impedance is  $120 \Omega$  + cable resistance. The measurement depends on cable length and should be approximately  $150 \Omega$ . <u>Never</u> less than  $120 \Omega$ . Make this measurement with the FL300 powerless. If you see too low impedance, please follow the instructions at the next page.





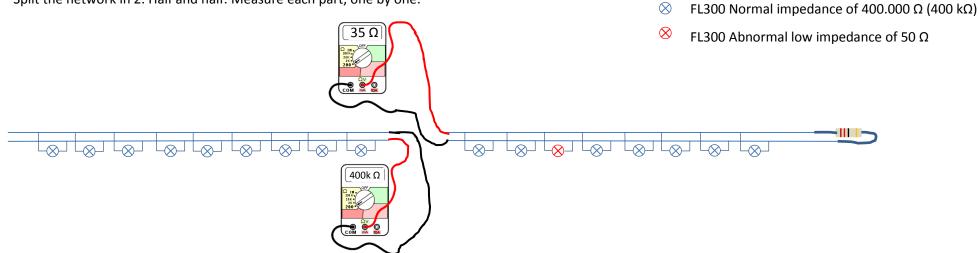
#### How to find a defect lamp (a lamp with too low impedance) at the RS485 network.

Disassemble the network from the X20 CS 1030 module and connect a multimeter capable of measuring Ohms.

These measurements must be done with no power connected to the lamps.

This measurement of 50  $\Omega$  tells us that we have a lamp with very low impedance. It must be found.

Split the network in 2. Half and half. Measure each part, one by one.



These measurements tells us that we have a lamp with very low impedance to the right.

Continuo in this way, splitting up in ¼, 1/8, 1/16 ..... until the lamp with low impedance is found. Send the lamp for repair at Senmatic.

**Note!** The measurements are examples. The values can vary.